

Abstract

A method for the operation of a panel placement
system for punching presses and connection means
to carry out the method

A method for the operation of a panel placement system for punching presses wherein a feed slide is moved between the punching die of the punching press and a transfer position located in front of the punching press, wherein first connection means of the feed slide, in the transfer position, seize a panel in the rear area to advance it stepwise through said punching press in response to the cycle of said punching press, said first connection means gripping said panel exclusively from above in a rear edge area which is located between the rear edge and the surfaces to be punched out.